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WIND TUNNEL TESTS OF SPACE SHUTTLE SOLID ROCKET BOOSTER INSULATION MATERIAL IN THE AEROTHERMAL TUNNEL C

A. S. Hartman and K. W. Nutt Calspan Field Services, Inc.

November 1982 Final Report for Period September 2-22, 1982

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This report has been reviewed and approved.

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SECURITY CLASSIFICATION OF THIS PAGE (When Date !	intered)	
REPORT DOCUMENTATION F	PAGE	READ INSTRUCTIONS BEFORE COMPLETING FORM
I. REPORT NUMBER	2. GOVT ACCESSION NO.	3. RECIPIENT'S CATALOG NUMBER
AEDC-TSR-82-V38	AD. A130 031	
4. TITLE (and Subtitle)		5. TYPE OF REPORT & PERIOD COVERED
WIND TUNNEL TESTS OF SPACE SHUTTLE	SOLID ROCKET	Final Report - Sept. 2-
BOOSTER INSULATION MATERIAL IN THE	AEROTHERMAL	Sept. 22, 1982
TUNNEL C		6. PERFORMING ORG. REPORT NUMBER
7. AUTHOR(s)		8. CONTRACT OR GRANT NUMBER(#)
A. S. Hartman and K. W. Nutt		
Calspan Field Services, Inc./AEDC 1	Division	
9. PERFORMING ORGANIZATION NAME AND ADDRESS		10. PROGRAM ELEMENT, PROJECT, TASK AREA & WORK UNIT NUMBERS
Arnold Engineering Development Cen	ter	Program Element 921E02
Air Force Systems Command		riogiam Element 921EO2
Arnold Air Force Station, TN 37389		
11. CONTROLLING OFFICE NAME AND ADDRESS		12. REPORT DATE
Arnold Engineering Development Cen	ter	November 1982
Air Force Systems Command		13. NUMBER OF PAGES
Arnold Air Force Station, TN 37389		52
14. MONITORING AGENCY NAME & ADDRESS(it different	from Controlling Office)	15. SECURITY CLASS. (of this report)
·		UNCLASSIFIED
•		15a. DECLASSIFICATION DOWNGRADING SCHEDULE
		SCHEDULE N/A
16. DISTRIBUTION STATEMENT (of this Report)		
Approved for public release; distri	ibution unlimite	d.

17. DISTRIBUTION STATEMENT (of the abstract entered in Block 20, if different from Report)

18. SUPPLEMENTARY NOTES

Available in Defense Technical Information Center (DTIC).

19. KEY WORDS (Continue on reverse side if necessary and identify by block number)

space shuttle
External Tank
aerodynamic heating
materials testing

heat transfer foam insulation

20. ABSTRACT (Continue on reverse side if necessary and identify by block number)

Wind tunnel tests, of the space shuttle Solid Rocket Booster Insulation were conducted in the von Karman Gas Dynamics Facility Tunnel C. For these tests, Tunnel G was run at Mach 4 with a total temperature of 1100-1440 F and a total pressure of 100 psia. Cold wall heating rates were changed by varying the test article support wedge angle. Selected results are presented to illustrate the test techniques and typical data obtained.

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NOMENCLATURE

•	
ALPHI ·	Indicated pitch angle, deg
b, THICK	Calibration plate skin thickness, in.
c	Calibration plate material specific heat, Btu/ft ² /1bm-°R
C1	Laboratory gage calibration factor, Btu/ft ² -sec-mv
C2	Temperature corrected gage calibration factor, Btu/ft ² -sec-mv
CAL	Calibration
CAMERA	Denotes camera locations: TOP - top of tunnel, OS - operating side of tunnel (right side look- ing downstream) SHG - Shadcwgraph, IR - Infrared monitor screen)
CP	Free-stream specific heat, Btu/lbm-°R
CR	Center of rotation, axial station along the tunnel centerline about which the model rotates in pitch, in.
DTW/DT	Derivative of the model wall temperature with respect to time, °R/sec
Е	Gardon gage output, mv
fps	Frames per sec
GAGE	Gardon gage identification number
H(TRT)	Heat transfer coefficient based on the theoretical recovery temperature for turbulent flow (TRT), QDOT/(TRT-TW), Btu/ft^2-sec^-R
H(TT)	Heat transfer coefficient based on TT, QDOT/(TT-TW), Btu/ft^2 -sec-°R
ITT	Enthalpy based on TT, Btu/lbm
KG	Gardon gage temperature calibration factor, °R/mv
М	Free-stream Mach number
MU	Dynamic viscosity based on free-stream temperature, lbf-sec/ft ²

P Free-stream static pressure, psia

PIC NO Picture number, corresponds to number on

each frame of contact print

RUN NUMBER FRAME NUMBER

PT Tunnel stilling chamber pressure, psia

Q Free-stream dynamic pressure, psia

QDOT Heat flux, Btu/ft²-sec

QDOT-O Cold wall (i.e., 0°F) heat flux calculated from

QDOT = H(TT)(TT-460), Btu/ft^2-sec

RE Free-stream Reynolds number, ft⁻¹

RHO Free-stream density, lbm/ft³

ROLL NO Identification number for each roll of film

RUN Data set identification number

SAMPLE Specimen number

ST Stanton number based on TT and free stream

conditions, H(TT)/(RHO*V*CP)

STREX.2 Heat transfer correlation parameter ST(RE*X) 0.2

T Free-stream static temperature, °R

T/C Thermocouple identification number

TGE Gardon gage edge temperature, °R

TGDEL Temperature differential from the center

to the edge of Gardon gage disc, °R

TI Initial wall temperature

TIME Elapsed time from lift-off, sec

TIMECL Time at which the model reached tunnel centerline,

Central Standard Time

Time of exposure to the tunnel flow when the data TIMEEXP were recorded, [TIME - $\frac{32}{57}$ (TIMEINJ)], sec TIMEEXPT Total exposure time for a RUN, sec TIMEINJ Elapsed time from lift-off to arrival at tunnel centerline, sec TP Wedge plate temperature, °R TS Material sample thermocouple temperature, °R TT Tunnel stilling chamber temperature, °R TW Model surface temperature, °R Free-stream velocity, ft/sec WA Wedge angle, deg (see Fig. 3) X, Y, Z Orthogonal body axis system directions (see Fig. 3) Specimen emissivity

Calibration plate material density

1.0 INTRODUCTION

The work reported herein was performed by the Arnold Engineering Development Center (AEDC), Air Force Systems Command (AFSC), under Program Element 921E02, Control Number 9E02, at the request of the National Aeronautics and Space Administration (NASA), Marshall Space Flight Center (MSFC), Huntsville, Alabama for Lockheed Missile and Space Co., Huntsville, AL. The Lockheed Missile and Space Co. project engineer was Mr. B. Dean and the NASA/MSFC project manager was Mr. W. P. Baker. The results were obtained by Calspan Field Services, Inc./AEDC Division, operating contractor for the Aerospace Flight Dynamics testing effort at the AEDC, AFSC, Arnold Air Force Station, Tennessee. The test was performed in the von Karman Gas Dynamics Facility (VKF), Hypersonic Wind Tunnel (C), on September 2, 21 and 22, 1982 under AEDC Project No. C462VC (Calspan No. V41C-2K).

The objective of this test was to measure the response to convective heating of the material used on the space shuttle's Solid Rocket Booster (SRB) Thermal Protection System (TPS). The wedge technique was used to produce local heating rates (Ref. 1) on the test sample.

Data were recorded at Mach number 4 with a tunnel stilling chamber pressure of 100 psia at stilling chamber temperatures of 1560-1900°R (1100-1440°F). Cold wall heating rates of nominally 4 to 20 Btu/ft²-sec were obtained by varying the wedge angle (WA).

All test data including detailed logs and other information required to use the data have been transmitted as described in Table 1. Inquiries to obtain copies of the test data should be directed to NASA/MSFC/EP44, Marshall Space Flight Center, Huntsville, AL 35812. A microfilm record has been retained in the VKF at AEDC.

2.0 APPARATUS

2.1 TEST FACILITY

(

The Mach 4 Aerothermal Tunnel C is a closed-circuit, high temperature, supersonic free-jet wind tunnel with an axisymmetric contoured nozzle and a 25-in.-diam nozzle exit, Fig. 1. This tunnel utilizes parts of the Tunnel C circuit (the electric air heater, the Tunnel C test section and injection system) and operates continuously over a range of pressures from nominally 15 psia at a minimum stagnation temperature of 710°R to 180 psia at a stagnation temperature of 1570°R. Using the normal Tunnel C Mach 10 circuit (Series Heater Circuit), the Aerothermal Mach 4 nozzle operates at a maximum pressure and temperature of 100 psia and 1900°R, respectively. The air temperatures and pressures are normally achieved by mixing high temperature

air (up to 2250°R) from the primary flow discharged from the electric heater with the bypass air flow (at 1440°R) from the natural gas-fired heater. The primary and the bypass air flows discharge into a mixing chamber just upstream of the Aerothermal Tunnel C stilling chamber. The entire Aerothermal nozzle insert (the mixing chamber, throat and nozzle sections) is water cooled by integral, external water jackets. Since the test unit utilizes the Tunnel C model injection system, it allows for the removal of the model from the test section while the free-jet tunnel remains in operation. A description of the Tunnel C equipment may be found in the Test Facilities Handbook, Ref. 2.

2.2 TEST ARTICLE

The test article was designed to simulate the flow conditions over a section of material used on the SRB-TPS. To provide the desired flow conditions over the material, the wedge technique developed for material testing was used (Ref. 1). The oblique shock wave generated by the wedge reduces the free stream flow properties to the desired flow conditions. The flow field conditions over the wedge can be controlled by changing the wedge angle and, if desired, by adjusting the tunnel stilling chamber conditions.

The test article was supported by a sting which was attached to the Tunnel "C" mounting hardware. An installation photograph and sketch of the fixture in Tunnel C are shown in Fig. 2. The test article was comprised of two parts (the basic wedge and interchangeable material specimens) and is shown in Fig. 3. The wedge was 12 in. wide x 34 in. long. Three rows of 0.032-in.-diam boundary layer trip spheres were attached to the wedge as shown in Fig. 3. A thin-skin calibration plate was used to obtain heat transfer levels at the higher wedge angles. This plate is shown in Fig. 4.

A typical test specimen consisted of a 12 in. x 10 in. x 0.125 in. aluminum support plate covered with a 1.0 \pm 0.25 in. layer of Instafoam or a varying thickness of MSA2. Examples of pretest and posttest photographs of the material specimens are shown in Fig. 5. For a complete list of material specimens see Table 2. All but two samples had imbedded thermocouples. The locations of these thermocouples are unavailable for this report.

2.3 TEST INSTRUMENTATION

The instrumentation, recording devices, and calibration methods used to measure the primary tunnel and test data parameters are listed in Table 3a along with the estimated measurement uncertainties. The range and estimated uncertainties for primary parameters that were calculated from the measured parameters are listed in Table 3b.

A variety of cameras was used to record the test results. Color motion pictures and 70mm sequence color stills recorded any changes in the samples as they were tested. These movie cameras were operated at frame rates of 24 fps. A shadowgraph still was taken for each run. A black and white video tape was also made for general coverage during the tests. Color 70mm sequence photographs and 16mm color movies (~ 8 fps) were taken of the IR monitor. All photographic data taken during the test are identified in Table 4.

The Gardon gages used in the wedge were a special high temperature type, 0.25-in. diam, with a 0.010-in.-thick sensing disk. Each gage had a Chromel[®]-Alumel[®] thermocouple to provide the gage edge temperature. These temperatures, together with the gage output, were used to determine the gage surface temperatures and corresponding heat transfer rate, which was then used to calculate the local heat transfer coefficient. The coordinate locations of the Gardon gages are listed in Table 5a.

The calibration plate temperatures were measured with FE-CN thermocouples. The thermocouple locations are shown in Fig. 4 and their coordinates and corresponding skin thickness are listed in Table 5b. •

The infrared system which was used to measure model surface temperatures utilizes an AGA Thermovision $^{\odot}680$ camera which scans at the rate of 16 frames per second. The camera has a detector which is sensitive to infrared radiation in the 2 to 6 micron wavelength band. A description of the system is given in Ref. 3.

A total time of exposure to the tunnel flow is also required for data reduction. All the events which occur during a run, except the IR data, are timed using the digital clock in the DEC-10 computer, which processes all data from the continuous tunnels. The IR system used its own internal clock to reduce its time of exposure used in the IR data.

The imbedded thermocouples used to record temperature histories at various points inside the insulation materials were installed by Lockheed during specimen fabrication. Exact locations were not available for this report.

3.0 TEST DESCRIPTION

3.1 TEST CONDITIONS

A summary of the nominal test conditions is given below:

Date	<u>M</u>	PT, psia	TT, °R	RUNS
Sept. 2, 1982	3.92	100	1560-1900	1-27
Sept. 21, 1982	3.92	100	1560	28 -30
Sept. 22, 1982	3.92	100	1560-1900	31-72

A test summary showing the configurations tested and the variables for each is presented in Table 6.

3.2 TEST PROCEDURES

In the VKF continuous flow wind tunnels (A, B, C), the model is mounted on a sting support mechanism in an installation tank directly underneath the tunnel test section. The tank is separated from the tunnel by a pair of fairing doors and a safety door. When closed, the fairing doors, except for a slot for the pitch sector, cover the opening to the tank and the safety door seals the tunnel from the tank area. After the model is prepared for a data run, the personnel access door to the installation tank is closed, the tank is vented to the tunnel flow, the safety and fairing doors are opened, the model is injected into the airstream, and the fairing doors are closed. After the data are obtained, the model is retracted into the tank and the sequence is reversed with the tank being vented to atmosphere to allow access to the model in preparation for the next resource is repeated for each configuration change.

The required local flow conditions over the produced by attaching the panel to a large wedge complete description of this technique as used in Tunnel C is given Ref. 1.

Instrumentation outputs were recorded using the digital data scanner in conjunction with the analog subsystem. Data acquisition from all instruments other than the infrared camera was under the control of a Digital Equipment Corporation (DEC) PDP 11/40 computer, utilizing the random access data system (RADS). The data were transmitted to a DEC-10 computer for processing.

During a run, the AGA 680 infrared camera scanned the model to produce a complete picture at the rate of 16 frames per second. The camera output was recorded on analog tape and simultaneously displayed on a color television monitor. The developing color patterns were observed as the model surface temperature increased, and the monitor was photographed as described in Section 2.3 to provide a permanent record. The camera output was also fed to an analog-to-digital converter under the control of a PDP 11/34 computer. A single complete frame was digitized and transmitted to the DEC-10 computer at a rate predetermined for this test. During the first night of testing the PDP 11-34 was unable to transmit data to the DEC-10. The Runs were recorded on magnetic tape and retrieved later. These Runs are listed in Table 6.

Model attitude positioning and data recording were accomplished in one of two ways for each model injection. For most runs, the model attitude was set while in the installation tank and the model was injected at that attitude with data recorded automatically at preselected time intervals. For two runs, the model was pitched using the sweep mode of operation under the control of the Model Attitude Control System (MACS). With the MACS, model pitch requirements were entered into the controlling computer prior to the test and model positioning was performed automatically by the system. The requested and actual trajectories are compared in Fig. 6.

3.3 DATA REDUCTION

Measured stilling chamber pressure and temperature and the calibrated test section Mach number are used to compute the free-stream parameters. The equations for a perfect gas isentropic expansion from stilling chamber to test section were modified to account for real gas effects.

Data measurements obtained from the Gardon gages are gage output (E) and gage edge temperature (TGE). The gages are direct reading heat flux transducers and the gage output is converted to heating rate by means of a laboratory calibrated gage scale factor (C1). The scale factor has been found to be a function of gage temperature and therefore must be corrected for gage temperature changes,

$$C2 = C1 f(TGE)$$
 (1)

Heat flux to the gage is then calculated for each data point by the following equation:

$$QDOT = (E)(C2)$$
 (2)

The gage wall temperature used in computing the gage heat-transfer coefficient is obtained from two measurements - the output of the gage edge thermocouple (TGE) and the temperature difference (TGDEL) from the gage center to its edge. TGDEL is proportional to the gage output, E, and is calculated by:

$$TGDEL = (KG)(E)$$
 (3)

The gage wall temperature is then computed as

$$TW = TGE + 0.75 (TGDEL)$$
 (4)

where the factor 0.75 represents the average value across the gage.

The standard Gardon gage data reduction procedure was used to compute model local heat transfer-coefficients. The procedure averages five consecutive samples of gage output (E), commencing with the data loop recorded at approximately the time the model arrives at tunnel centerline. The gage edge temperature (TGE) was averaged in the same manner.

The heat transfer coefficient for each gage was computed using the following equation,

$$H(TT) = \frac{QDOT}{(TT-TW)}$$
 (5)

QDOT-0 is the heat flux calculated when the gage wall temperature (TW) is assumed to be $460^{\circ}R$ (0°F). It is computed using the following equation,

$$QDOT-0 = H(TT)(TT-460)$$
 (6)

The reduction of thin skin temperature data to coefficient form normally involves only the calorimeter heat balance for the thin skin as follows:

QDOT =
$$\rho bc$$
 DTW/DT (7)

$$H(TT) = \frac{QDOT}{TT - TW} = \frac{\rho bc}{TT - TW} = \frac{\rho bc}{TT - TW}$$
 (8)

Thermal radiation and heat conduction effects on the thin-skin element are neglected in the above relationship and the skin temperature response is assumed to be due to convective heating only. It can be shown that for constant TT, the following relationship is true:

$$\frac{d}{dt} \ln \frac{TT-TI}{TT-TW} = \frac{DTW/DT}{TT/TW}$$
 (9)

Substituting Eq. (9) in Eq. (8) and rearranging terms yields:

$$\frac{H(TT)}{\rho bc} = \frac{d}{dt} \ln \frac{TT - TI}{TT - TW}$$
 (10)

By assuming that the value of $H(TT)/\rho bc$ is a constant, it can be seen that the derivative (or slope) must also be constant. Hence, the term

$$\ln \left[\frac{TT-TI}{TT-TW} \right]$$

is linear with time. This linearity assumes the validity of Eq. (8) which applies for convective heating only. The evaluation of conduction effects will be discussed later.

The assumption that H(TT) and c are constant is reasonable for this test although small variations do occur in these parameters. The variations of H(TT) caused by changing wall temperature and by transition movement with wall temperature are trivial for the small wall temperature changes that occur during data reduction. The value of the model material specific heat, c, was computed by the relation

$$c = 8.86196 \text{ x}$$
 $^{-2} + 3.98668 \text{ x}$ 10^{-5}(TW) , (316 stainless steel) (11)

The maximum variation of c over any curve fit was less than 1.5 percent. Thus, the assumption of constant c used to derive Eq. (10) was reasonable. The value of density used for the 316 stainless steel skin was ρ = 501 lbm/ft³, and the skin thickness, b, for each thermocouple is listed in Table 5.

The right side of Eq. (10) was evaluated using a linear least-squares curve fit of 7 consecutive data points to determine the slope. The curve fit was started at approximately the time the model arrived on the tunnel centerline. For each thermocouple the tabulated value of H(TT) was calculated from the slope and the appropriate values of ρbc ; i.e.,

$$H(TT) = \rho bc \frac{d}{dt} \ln \left[\frac{TT-TI}{TT-TW} \right]$$
 (12)

To investigate conduction effects a second value of H(TT) was calculated at a time one second later. A comparison of these two values was used to identify those thermocouples that were influenced by significant conduction (or system noise). Conduction and/or noise effects were found to be negligible.

As discussed in Section 3.2, the output of the IR camera is displayed in real time on a color television monitor. A 70mm camera was used to photograph the monitor screen simultaneously with the single frame digitizing process. An example of a monitor screen photograph is given in Fig. 7. On the television monitor the total-temperature range which the system is set up to measure is divided, in a nonlinear fashion, into ten separate colors, starting with blue for the lowest temperature and progressing through white for the highest. Each color then represents a temperature band within the total range, and the interface between two colors corresponds to one particular temperature. This provides a view in which unusual temperature patterns would be more easily discerned than in the digital data tabulations.

Digital infrared data were obtained at the rate listed on Table 6. One complete frame of infrared data consists of 70 scan lines with 110 points per line for a total of 7700 discrete but overlapping spots. For most test installations the field-of-view is such that the model does not fill the complete frame. In order to save storage space in the computer, only the portion of the frame which contains good model data is digitized. For this test the area of interest was 27 lines by 67 points (1809 discrete spots). For each spot, the camera output

is digitized and converted to a temperature reading by means of an equation derived from basic laws of radiation and incorporating various constants peculiar to this system. These constants are obtained from laboratory calibrations using a standard black body source. The calculated temperatures were nondimensionalized using the tunnel stilling chamber temperature. The ratios were tabulated in a two-dimensional array in which each spot location is defined by its Line number and Point number. The temperature given is the integrated temperature from an area approximately 1.2 in. in diameter. The IR data were reduced using a model emissivity of 0.9. Care must be used in selecting correct emissivity as errors in temperature can be introduced due to an emissivity mismatch. Figure 8 shows the corrections needed for two different wall temperatures.

In order to use the IR data it is necessary to define the model position in terms of Line and Point number. This was done by taking wind-off infrared scans of the wedge, with specimens attached, in the tunnel at the test attitude. The wedge, test panel, and tunnel walls were all at a uniform temperature equal to the room temperature. However, the test panel had a much higher emissivity than the other components. Thus, it was possible to adjust the system sensitivity so that the test panel could be seen in one color against a different colored background. A marker is then superimposed on the video monitor by the IR system electronics. This marker is a matrix of dots representing each spot in the digitized IR data. The marker can be controlled so that individual Lines or Points may be identified, or areas may be defined.

Figure 7 shows an IR photograph and its orientation in the tunnel. Lines and points of the leading edge and the trailing edge of the sample are shown for various wedge angles. Figure 9 shows a comparison of an IR photograph and a 70mm top sequence photograph.

The above discussion implies that a given point on the model can be located within plus or minus one IR Line or Point. This dimension is a function of the camera detector size, the camera optics, and the distance to the model. For this test these parameters were such that the accuracy with which a given point on the model can be located within the IR frame was approximately 0.35 in.

For some runs, two sets of IR data photographs exist. The first set of photographic data was taken on shift and corresponds to the time shown in the tabulated photographic data (see Appendix III). The second set of photographic data was taken during the play back of the magnetic tape. The time shown on the second set of photographs is accurate to ±5.0 sec and may not correspond to the times shown on the tabulated IR data. The times to be used to utilize all photographic data from the magnetic tape should come from the tabulated IR DATA. The times shown on all tabulated data are accurate to ±0.04 sec. Table 4 identifies all rolls of film.

3.4 UNCERTAINTY OF MEASUREMENTS

In general, instrumentation calibrations and data uncertainty estimates were made using methods recognized by the National Bureau of Standards (NBS). Measurement uncertainty is a combination of bias and precision errors defined as:

$$U = \pm (B + t_{95}S)$$

where B is the bias limit, S is the sample standard deviation and t_{95} is the 95th percentile point for the two-tailed Student's "t" distribution (95-percent confidence interval), which for sample sizes greater than 30 is taken equal to 2.

Estimates of the measured data uncertainties for this test are given in Table 3a. The data uncertainties for the measurements are determined from in-place calibrations through the data recording system and data reduction program.

Propagation of the bias and precision errors of measured data through the calculated data was made in accordance with Ref. 4 and the results are given in Table 3b.

4.0 DATA PACKAGE PRESENTATION

A complete set of all photographic data and tabulated data for this test has been provided to Lockheed Missile and Space Co. Photographic data which showed significant testing results and a complete set of tabulated data have been provided to NASA/Marshall Space Flight Center/EP44, Huntsville, Alabama. All test specimens for this test have been returned to the Lockheed Missile and Space Co.

Samples of the tabulated and plotted data from the calibration and materials specimen runs are presented in Appendix III. A copy of all tabulated data has been retained on microfilm in the VKF.

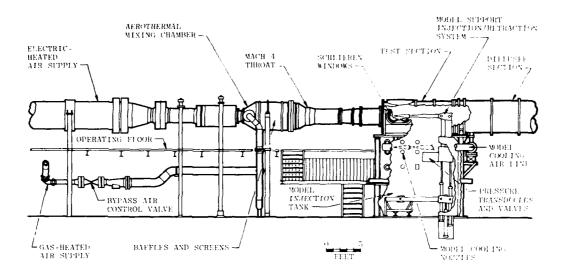
Agreement of the test data to a flat plate solution using the Echert reference method was good and an example can be seen in Fig. 10. Data repeatability from run to run was excellent and an example can be seen in Fig. 11.

REFERENCES

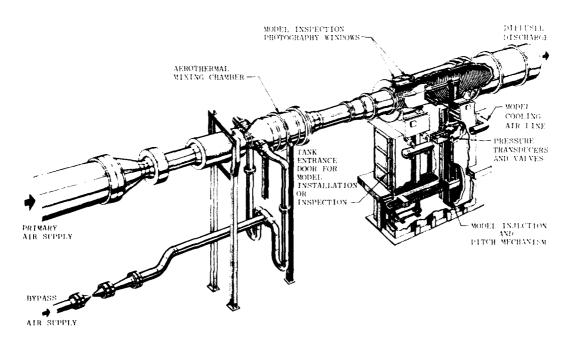
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APPENDIX I

ILLUSTRATIONS



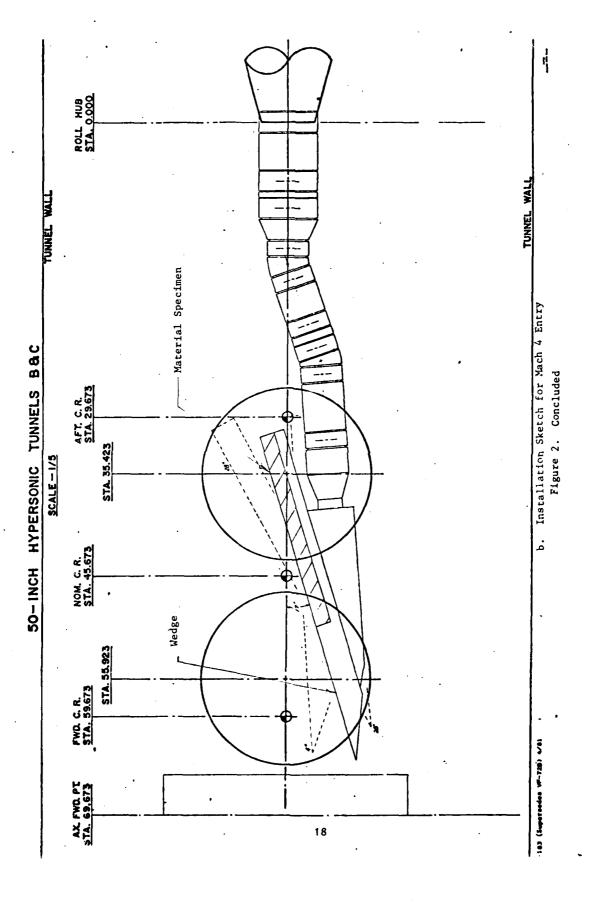
a. Tunnel assembly

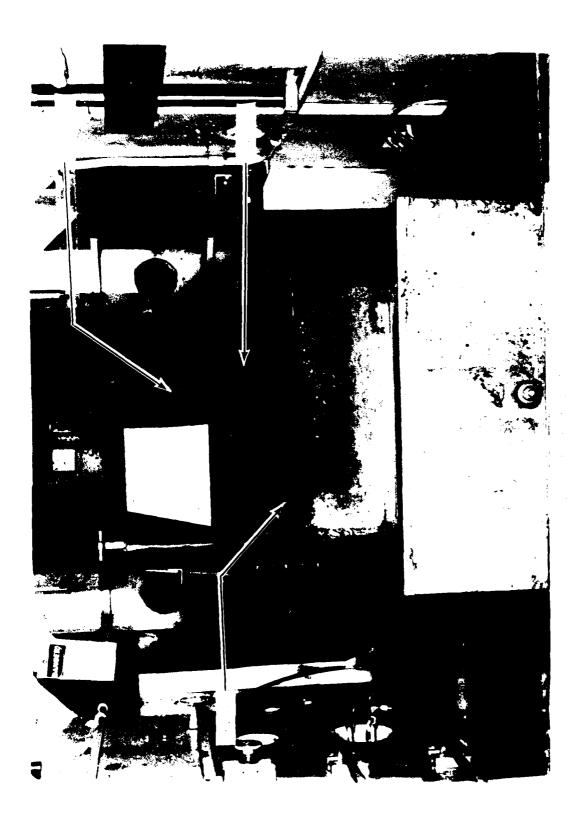


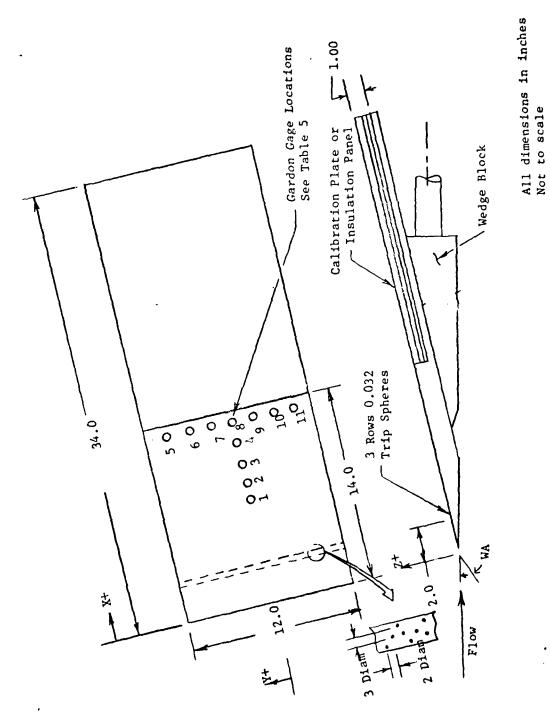
b. Perspective of tunnel test section area

Fig. 1 Tunnel C Mach 4.0 Configuration







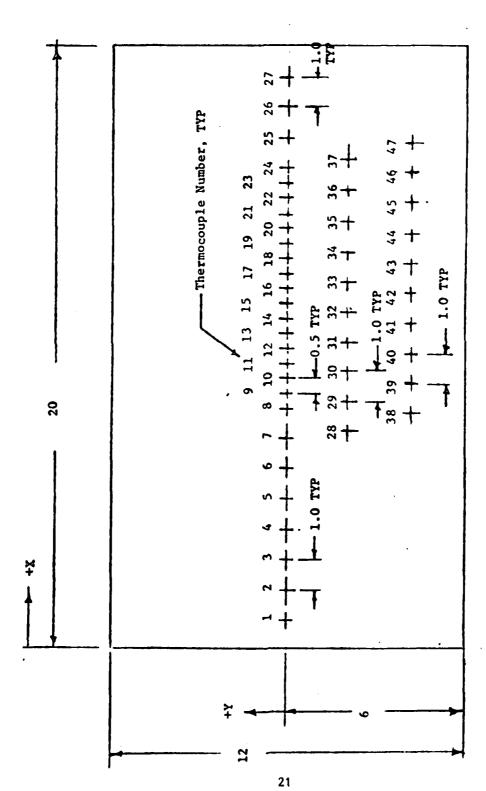


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b. Sketch of 12 in. Wide Materials Testing Wedge Figure 3. Concluded

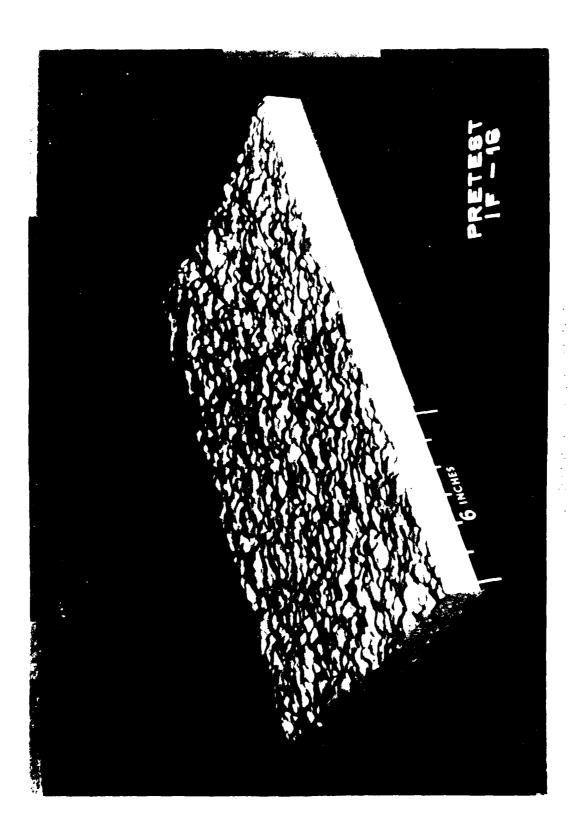
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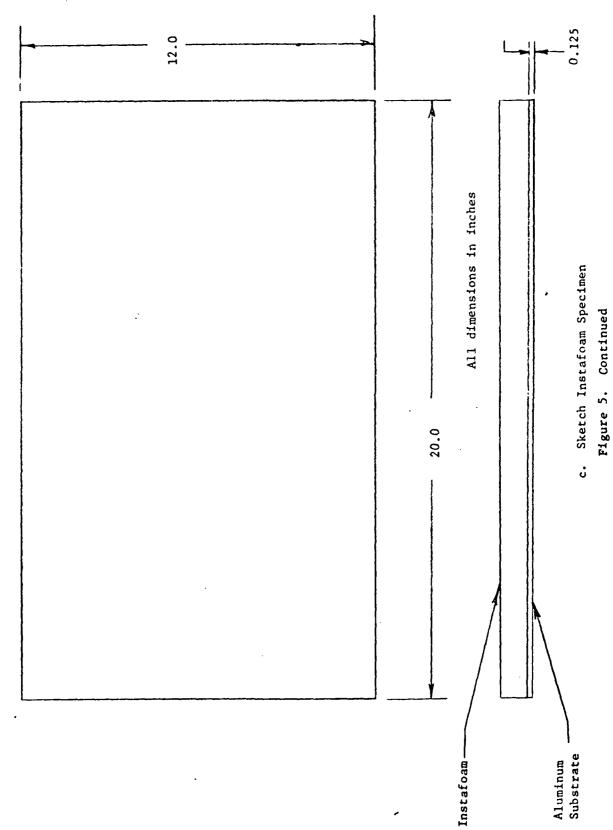


All dimensions in inches

Figure 4. Calibration Plate



1F-16 RUN 41 POST



(

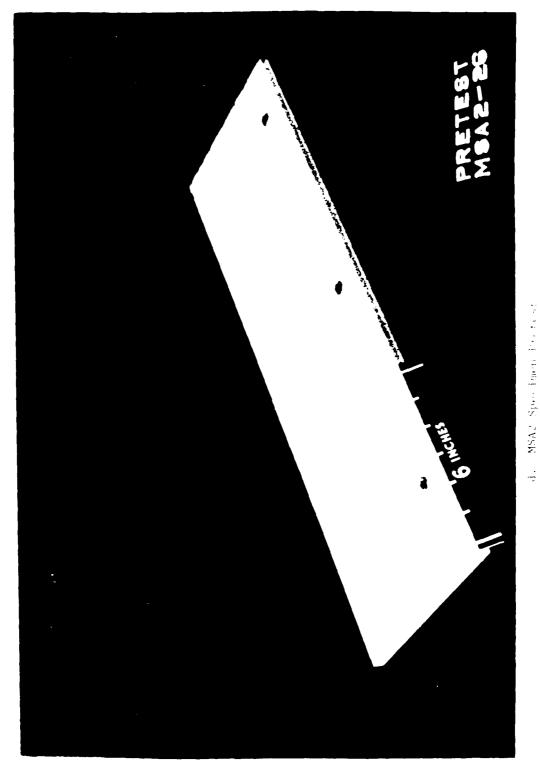
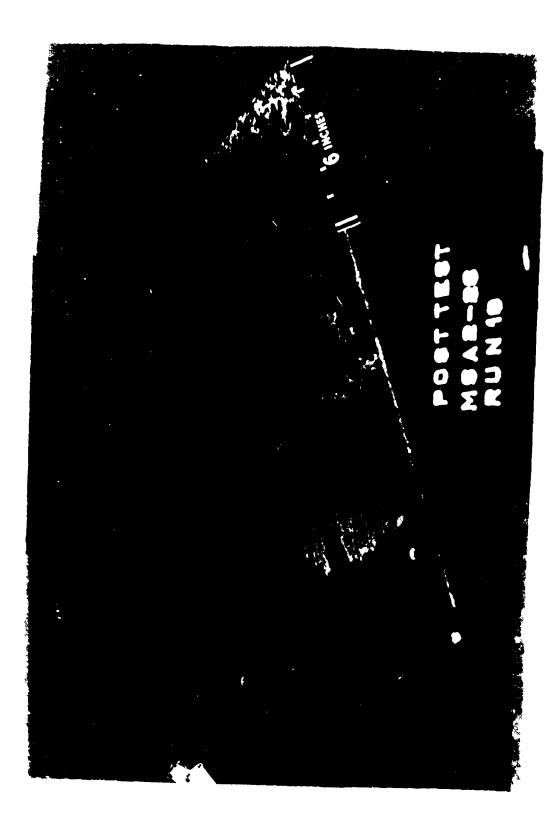
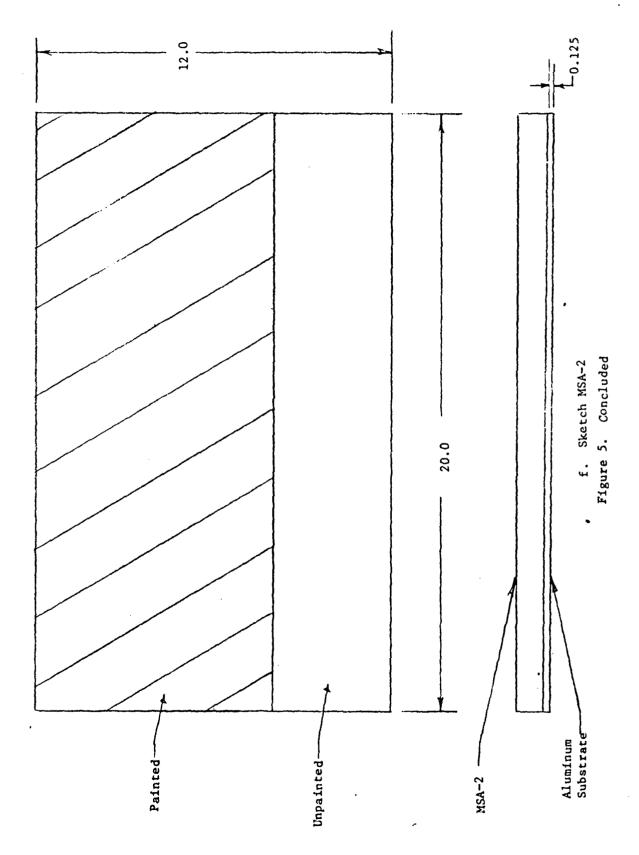


Figure 3. Continued





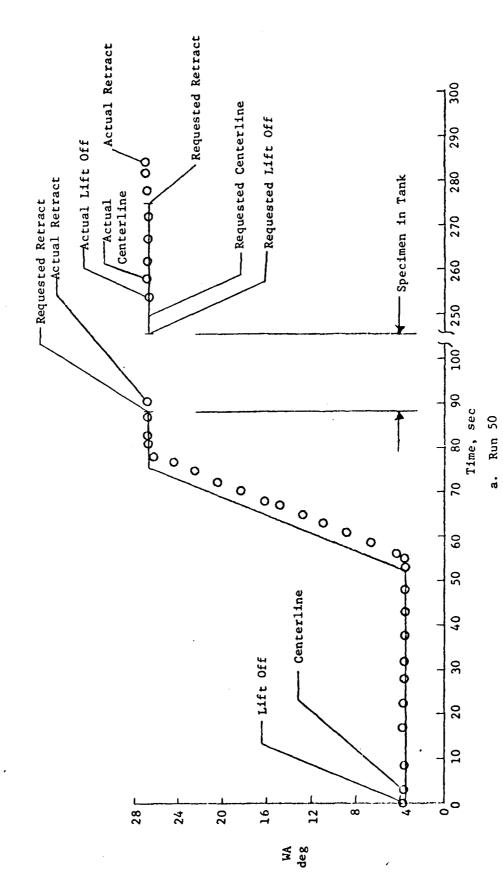
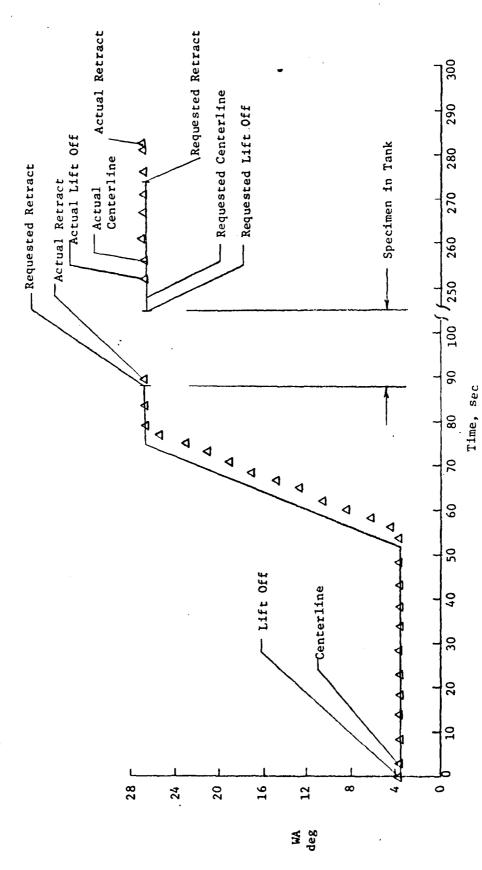
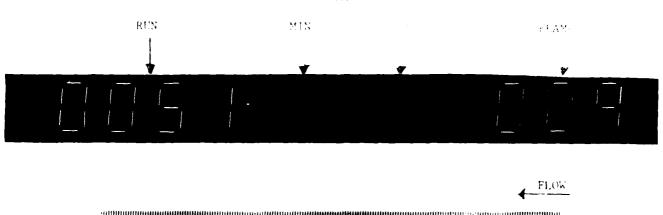
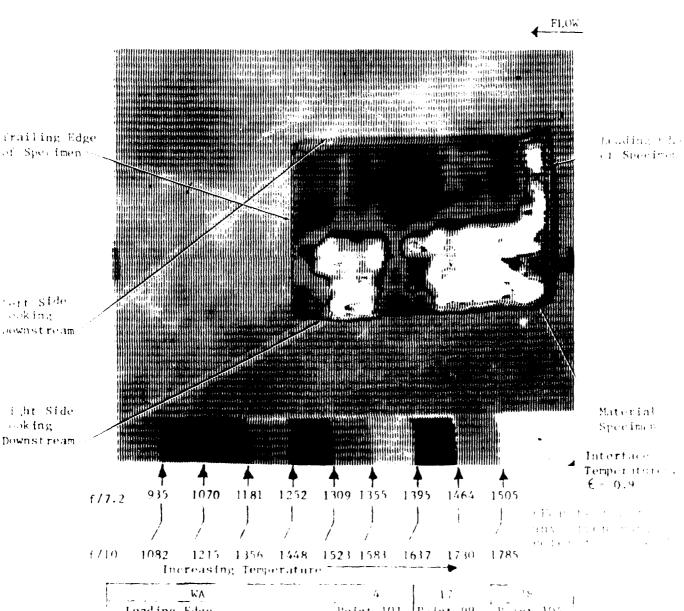


Figure 6. Wedge Trajectory



b. Run 51





WA.	4	17	Point 10%
Leading Edge	Point 101	Iroint an	Print 104
Trailing Edge	Point 32	Point 3	1 -1 - 1 - 1
Right Side Tooking Downstream	1.inc 87	i Tine **	ter si
Lett Side Lookins Lowestroom	the be	* 500	1 4 mg - 3 mg

Figure 1. In the Book to the oritions

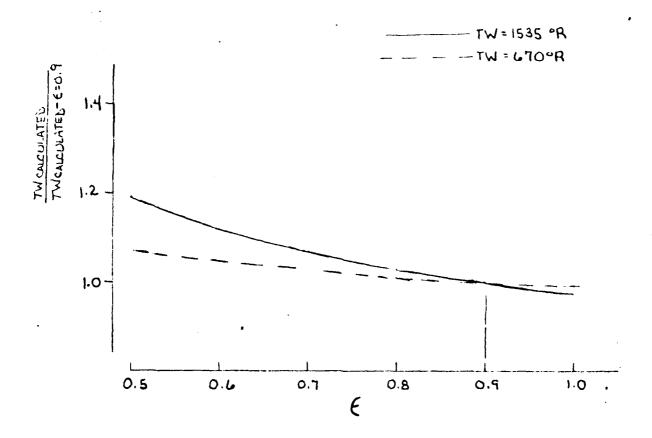
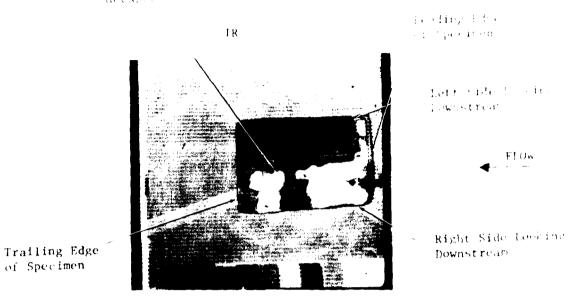


Figure 8. Emissivity-Temperature Sensitivity Curve

of Specimen



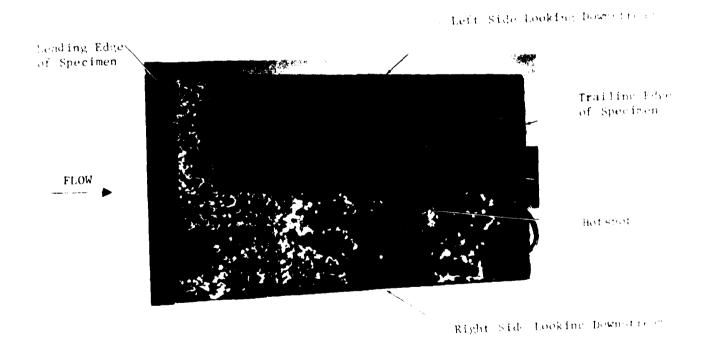


Figure 9. TR-Top Photograph comparison

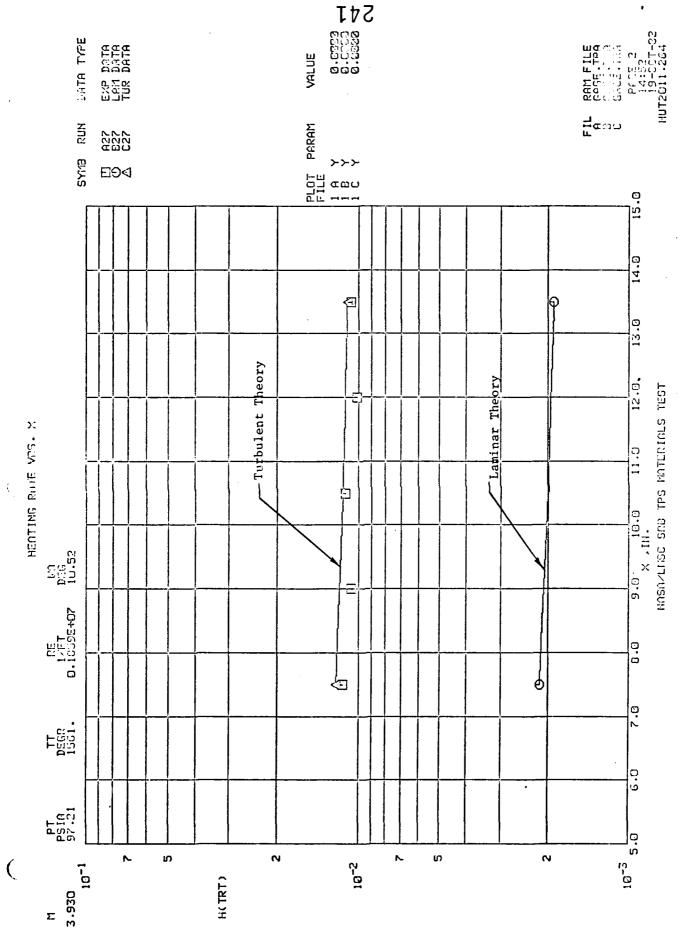


Figure 10. Comparison of Tunnel Data with Analytical Calculation

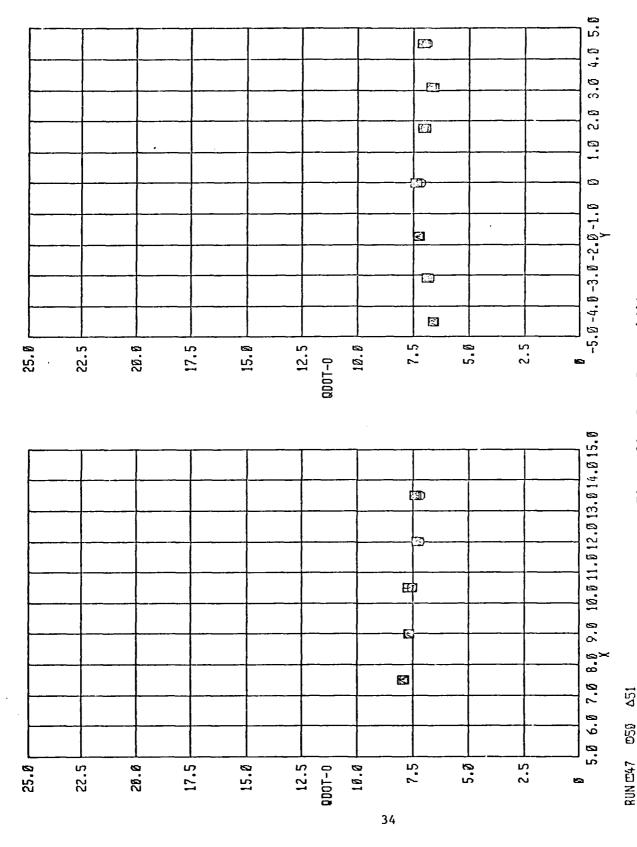


Figure 11. Data Repeatability

APPENDIX II

TABLES

TABLE 1. Data Transmittal Summary

The following items were transmitted to the User and Sponsor

	User	Sponsor
	W. G. Dean Lockheed Missile and Space Co. 4800 Bradford Dr. Huntsville, AL 35812	W. B. Baker NASA/MSFC Huntsville, AL 35812
Item	No. of Copies	No. of Copies
Final Data Package Vols. 1 and 2 of 2	3	3
Installation Photos	1 each 8x10 prints	1 each 8x10 prints .
Specimen Pretest Photos	1 each 8x10 prints	1 each 8x10 prints
Specimen Posttest Photos	1 each 8x10 prints	1 each 8x10 prints
70 mm Sequence Tunnel & IR	<pre>1 contact print 1 duplicate negative</pre>	1 contact print
16 mm Direct Movies Tunnel & IR	l work print optical master	1 work print

TABLE 2. Material Summary

Sample Number	Run Number	Sample Material	Thickness (inches)
IF-01	69	Instafoam	1.0
-02	23		
-03	68		
-04	22		1
-05	14		
-06	13		
-07	47		
-08	46	1	
-09	45		
-10	44		
-11	49		
-12	48		
-13	43		
-13 -14	27		
-14 -15	42		
-15 -16	41	1]
	40		
-17		1	1
-18	26	.	•
MSA2-01	17	MSA2	0.5
-02	52		
-03	31		\
-05	63		*
-07	10,11		0.5
-08	61		
-09	29		
-11	8		
-12	59		
-13	30		
-1 5	9		
-16	60		
-17	28		———
-19	62		*
-20	56		0.25
-21	36	•	
-22	20		
-23	55		
-25	25	· .	
-26	18		1
-27	35		
-28	19	ĺ	
-29	54		
-31	37		0.5
-32	64		1
-33	16		
-34	33		1
-36	67		0.25
-38	66	j	1
-39	38		
-40	65		1 1
-42	21		0.5
-43	34	\	₩
		····	₹

^{*} Thickness not measured

TABLE 2. Concluded

Sample	Run	Sample	Thickness
Number	Number	Material	(inches)
MSA2-44 -46 -47 -48 -51 -52 -54	15 24 58 12 53 50 57	MSA2	0.5 0.25 0.50

TABLE 3. ESTIMATED UNCERTAINTIES

6. Basic Measurements

(

	Method of	System	In-place application of multiple pressure at the previous measure at the device calibrated in the standards	Thermocouple verifi- cation of NBS con- formity/voltage sub- stitution calibration	Medonain rotary encoder ROD700 Resolution 0.00060 Overall accuracy:	Instrument lab call- bration against Bureau of Standards	Radiant heat mource and secondary standard	Millivolt standard, referenced to lab standard		Secondary Standard Back Body Teapera- ture Source
	6	Recording Device	Digital data acquisi- In-place application tion system smalog of multiple pressure to-digital converter or preserve meaning device callibrated in the standards laboratory	Doric temperature instrument digital multiplexer		acquist-	Digital data acquisi- Radiant heat source tion system analog- and secondary to-digital converter standard			Analog-to-Digital Converter
	e de la companya de l	Memauring Device	Miancko variable reluctance pres- sure transducer	32 to 630 Chromes@Alumes@ 530 to 230thermocouple	Potentiometer.	ms to 365 Systron Donner Digital data	Gardon gage	DEC-10/Meltiverter Preston amplifier	32 to 530 CrAl thermocouple 530 to 2300	ACA 660 Thermo-
		K 90 50 50 50 50 50 50 50 50 50 50 50 50 50	<156	32 to 630 530 to 230	15	ms to 365 days	21 1 to 10		32 to 530 530 to 2300	
	Uncertainty ±(B ÷ 195S)	To linu Messure Ment	0.486	£(.375% £20%)	0.03	Runtime(sec)x5x 10-6)+10-5		0.01)	4 2°F)	
EMENT	Unce #(B	Percent lo Reading				Rantime 10	(0.03 + 2%) 5%	(0.2% + 0.01)	(3/8% + 2°F)	1.25
STEADY-STATE ESTIMATED MEASUREMENT	B129 (B)	lo finu -staute finem	0.75	2		sec)x5x -6			a	
VIE ESTIM	8	Percent of Reading		0.375		Euntime(sec)x5x 10-6	88	0.01	3/8%	0.2
Y-ST/		Degree of	~30	×30 ×30	>30	230	×30	ۇ <u>ر</u>	×30 ×30	>30
STEAL	Precision Index (8)	Tall of Messure-	0.18	1	0.025	5x10-4	0.015		1	
	Prects	Percent to gaibaeg					1.5	1.0		s.0
		Parameter Designation	STILLING CHAMBER, PRESSURE, PT, pala	TOTAL TEMPERATURE,	PITCH ANGLE, ALPHI, deg	TIME	HEAT TRANSFER, QUOT, BTU/ft -mec	Env	TEMPERATURE, TGE, %7	IR Spot Temperature,

Thompson, J. W. and Abernethy, R. B. et al. "Handbook Uncertainty in Gas Turbine Measurements." AEDC-TR-73-5 (AD 755356), February 1973.

(19/2) 021-39

TABLE 3. Concluded b. Calculated Parameters

۱ —			STEAL	STEADY-STATE		ESTIMATED MEASUREMENT*	REMENT		
		Precie	Precision Index (S)			Blas (B)	Uncer ±(B 4	Uncertainty ±(B + tg5S)	.
	Parameter Designation	Percent to Bathasa	lo fiaU -stusseM fasm	Degree of	Percent of Reading	To linu -arusean -arus	Percent of Reading	Valt of	Range
	H(TT), BTU/ft2_mec_ OR GARDON GAGE	2.0		230	2.0		0.9		
	:	0.38		×30			0.76		3.9-4.0
ــــــــــــــــــــــــــــــــــــــ	QDOT-0, BTU/ft2-sec	2.0	1	230	2.0		6.0		
<u> </u>	TW, OR		1	30		2	4		A11
	RE ft -1	0.70	3	2 22	0.56	>	1.96	0.10	A11 0.5x106ft
1	H(TT), B:U/ft2-sec-	1.0		330	6.0		8.0		1×10-3
	Thin Skin Thermo- couple	0.+		230	0.9		14.0		1x10-4
		7.0		230	6.0		20.0		-1x10-4
<u> </u>					,				

Abernethy, R. B. et al. and Thompson, J. W. "Handbook Uncertainty in Gas Turbine Messurements."
Assumed to be zero

1

40

TABLE 4. Photographic Data Summary

		,				
	Camera Type	Frame Rate	Camera Location	Sample View	Film Roll No.	Run Numbers
Camera 1	Varitron 70 mm still	l frame/4 sec	Top upstream window	Top of specimen on centerline	426,428 311,313 315,317 345,347	8-21, 22-27 28-30, 31-37 38-51, 52-58 59-67, 68-72
Camera 2	DEM-55 16 mm movie	24 fps	Top upstream window Top of on cent	Top of specimen on centerline	4782, 4784, 4786 4351, 4353, 4355 4357, 4359, 4361 4369, 4372, 4374 4376, 4378	8-15,16-20,21-27, 28-30,31-33,35,36, 37&38,39-47,48-52, 53&54,55-57,58-61 62-65,66-72
Camera 3	Varitron 70 mm still	l frame/4sec	Operating side upstream window	Left side view of forward position of specimen on centerline	427, 429 312, 314 316, 318 346, 348	8-21,22-27 28-30,31-37 38-51,52-58 59-67,68-72
Camera 4	DBM-55 16 mm movie	24 fps	Operating side upstream window	;	4783,4785,4787 4352,4354,4356 4358,4360,4368 4370,4373,4375 4377,4379	8-15,16-20,21-27 28-30,31-33,34-36 37&38,39-47,48-52 53&54,55-57,58-61 62-65,66-72
Camera 5	Varitron 70 mm still shadowgraph stills	1/min	Operating side downstream window	Downstream window	425,297,306	4-27,28-30,31-72
Camera 5A	5A Varitron 70 mm shadowgraph stills	1/min	Operating side upstream window	Upstream window	430	4-7
Camera 6	BOLEX, IR movies	8 fps	IR room	IR screen	*4788,4380, 4381,4382,4383 4386,4387	8-27,28-37 38-54,55-67,68-72 1-25,26,62
Camera 7	Hasselblad IR stills	l frame/10 sec	IR room	IR screen	*1,2,3 1a,2a	8-10,13-21,22-27 28-72,8-62

* IR movies rolls 4386.6 4387 and Hasselblad roll 2a were taken from mag tape

TABLE 5. Instrumentation Locations

a. Gardon Gages

Gardon Gage No.	X,in.	Y,in.
1	7.5	0
2	9.0	0
3	10.5	0
4	12.0	0
5	13.5	4.5
6	13.5	3.1
7	13.5	1.75
8	13.5	0
9	13.5	-1.75
10	13.5	-3.1
11	13.5	-4.5

TABLE 5. Concluded

b. Flat Plate Calibration Model Thermocouple

D .	Flat Plate Calif	T	
- da 31	X,in.	Y,in.	Skin Thickness, in.
T/C No.	Α, ΙΙΙ.	1,411.	- JAIII III CRIICOS, III
1	15	0	0.062
2	16	1	1
3	17		
4	18		
5	19	ļ]
6	20		
7	21		l l
8	22		
9	22.5		ļ į
10	23.0	((
11	23.5		
12	24		
13	24.5		
14	25		j
15	25.5		
16	26		
17	26.5		}
18	27		
19	27.5	1	
20	28		
21	28.5		
22	29		
23	29.5		
24	30		
25	31		
26	32		
27	33 21.2	-2	
28	22.2	-2	
29 -	23.2		
30	24.2		·
31	25.2		
32 33	26.2		1
33 34	27.2		
34 35	28.2	j	
36 36	29.2		1
37	30.2	*	7
38	21.7	-4.2	0.063
39	22.7	1	
40	23.7		
41	24.7		
42	25.7		
43	26.7		
44	27.2		
45	28.7		
46	29.7		
47	30.7	•	!
		•	·

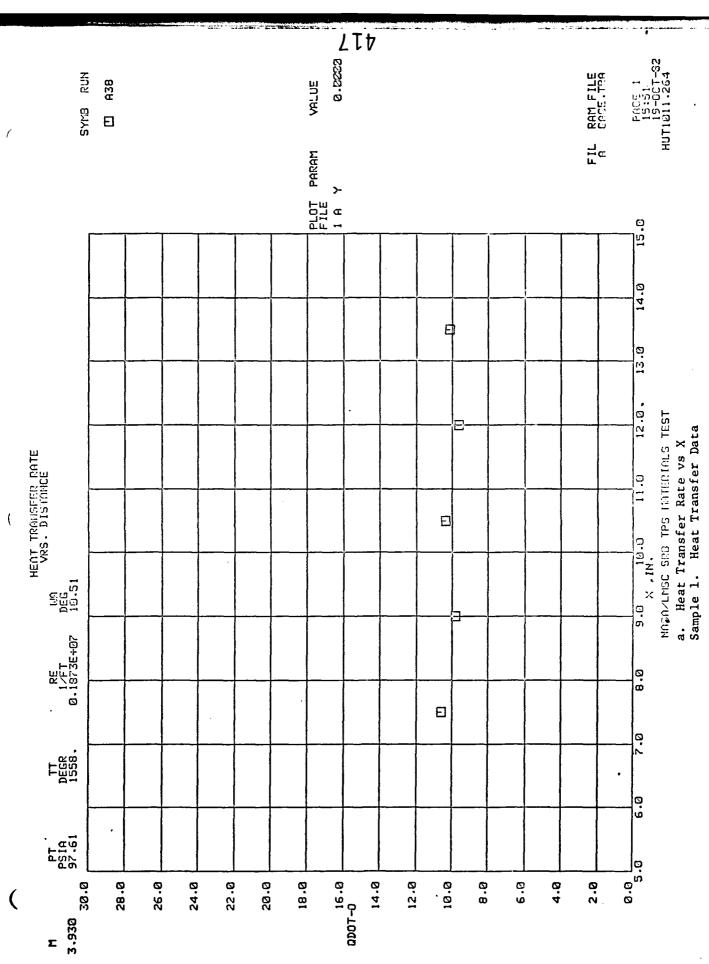
TABLE 6.
Run Summary

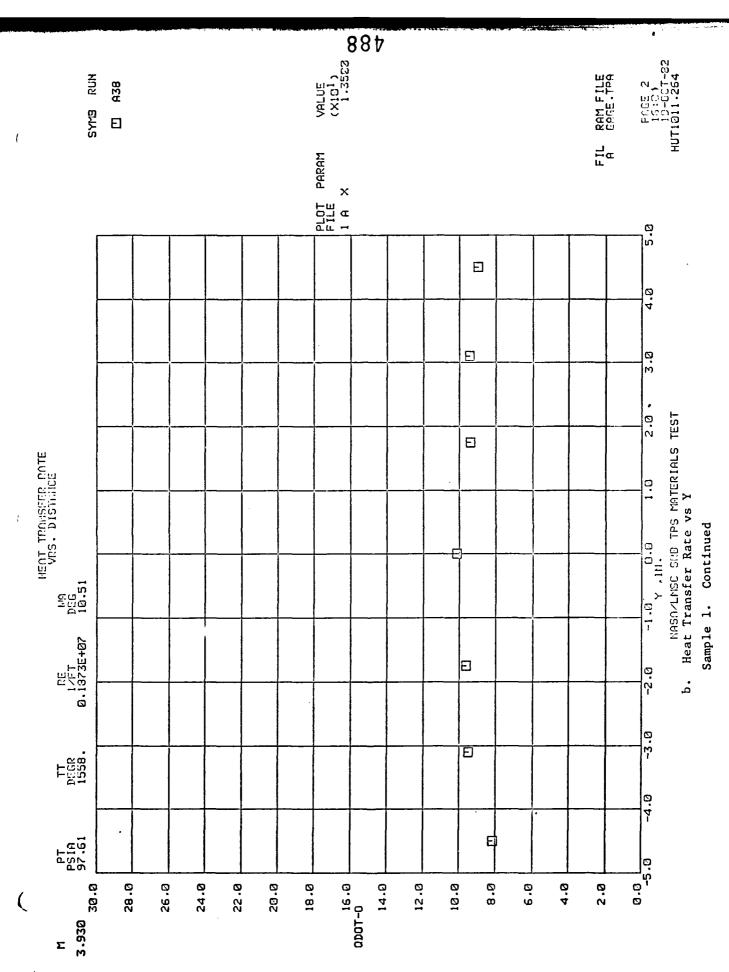
	·	·						,
Ì	1		İ			IR	TIME	
Í	SAMPLE	PT	TT		IR	rate	expt	
RUN	NUMBER	psia	°R	deg	f-stop	sec/frame	sec	REMARKS
		ļ		ļ	·			
1	 -	30	690	17.0	_	_	5	Blockage runs
2	-		765	23.1	-	-	5	1
3	_		800	28.1	_	_	4	
4	-	100	1860	17.1	-	_	4	
5	_	1	1900	21.2	_	<u>.</u>	9	}
6	_		1	25.3	_	_	10	
7	_			28.3	_	_	5	l L
8	MSA2-11			17.2	7.2	6	109	IR data mag tape
9	MSA2-15		1	23.0	1		81	
	110112 19		- 1	23.0			01	No data acquired
			1					TIMEEXPT and WA interred by
10	MSA2-07			19.8			100	Test log
11	MSA2-07		- 1			1	109	No IR data, sample injected twice
TT	M3A2-0/			19.6		į.	21	due to failure to fully retract
12	MSA2-48		{	100		•		sample
12	1	1 1		19.8		4	53	IR data mag tape
13	IF-06	1 1		27.1	1 1	4	26	,
14	IF-05	1 1		19.8		4	17	
15	MSA2-44		- 1	27.1	1	6	107	. · · · · · · · · · · · · · · · · · · ·
16	-33)	19.8	10	5	82	1
17	-01	1 1	-	27.1	1	4	68	
18	-26	1 1	i i	13.6	1 1	5	74	1
19	-28	1 1		10.1		4	70	į
20	-22			6.6		9	154	
21	-42		1 1	16.3		9	145	*
22	IF-04	11],	13.6	1 1	10	17	1
23	IF-02		L	6.6	1 1	2	17	
24	MSA2-46		1560	28.4		15	65	
25	MSA2-25		1	10.5	1 1	15	182	j
26	IF-18	1 1		28.4		2	17	
27	IF-14			10.5]]	2	22	_
28	MSA2-17			28.4		10	123	•
29	MSA2-09	1 1	- 1 - 1	23.1	- 1	1	131	
30 ¦	-13			18.8			159	
31	-03		\top	18.7			163	
32	-45	1 1	1 1	28.4	- 1 1	1 1	176	
33	-34		1 1	23.1		ĨĨ	180	IR data mag tape
34	-43		1 1	18.8		10	178	.
35	-27		1 1	14.7		15	151	{
36	-21			6.0		10	165	
37	-31		1 1	14.7	1	1 1	294	
38	-39			10.5		1 1	191	•
39	-37	11		6.0		£ {	197	
40	IF-17	1		23.2		- 43	19	
41	IF-16	1		18.8	1-1	3	21	
42	-15	1 1		14.7	1 1	ī	30	
43		1	1	6.0	1	1	64	
		- 1	- 1	•	~	~	- "	
						L		

TABLE 6
Concluded

						IR	TIME	
}	SAMPLE	PT	TT	WA,	IR	rate	expt	
RUN	NUMBER	psia	°R	deg	f-stop	sec/frame	sec	REMARKS
44	IF-10	100	1 730	15.3	10.0	3	33	
45	-09		1,50	11.6	10.0	ĺ	32	
46	-08			8.0			42	
47	-07			3.8	1 1		56	
48	-12			27.0	, ,		21	'
49	-11			18.8		1.	24	•
50	MSA2-52			3.4	} }	10	89	
51	-55			3.7			88	
52	-02			15.3		•	171	
53	-51			3.7		15	344	
54	-29			11.7		10	146	
55	-23			8.0			165	
56	~20			3.7			198	
57	-54			22.0			133	
58	-47	} }		22.0			104	,
59	-12			27.0			100	
60	-16			22.0			127	
61	-08			18.8			127	
62	-19			3.8		îĭ	189	IR data mag tape
63	~05		1	15.3	1	10	9.7	
64	~32		1900	13.6		1	127	
65	-40			10.1			102	
66	-38			6.6			108	
67	~36		'	3.2		•	168	
68	IF-03			10.2		3 3	23	
69	-01]]]		3.3			34	
70	-19			11.7		3	25.7	
71	MSA2-04			15.3		10	87.3	
72	MSA2-14	土	1560	28.4	<u>L</u>	10	173	
L		<u> </u>		L	L			<u> </u>

APPENDIX III SAMPLE TABULATED AND PLOTTED DATA





ARVIN/CALSPAN FIELD SERVICES, INC.
AECC DIVISION
VON NARMAN GAS DYNAMICS FACILITY
ARNOLD AIR FURCE STATION, TENNESSEE
MASA/LMSC SRR IPS MATERIALS TEST
PAGE 4

E :				.,							
				27	SEC	HOUR	HOUR MIN SEC MSEC	SEC			
	HSA2- 3	-1.72		2 26.25	3.081	16	56 19 997	162.48			
	PT		•	۵۰	a	>	RHO	12 %	RE	III	å
	PSIA			PSIA	PSIA	FT/SEC	· LHM/FT3	~	FT-1	BTU/LBM	RTU/LBH-DEG-R
	97.05	1562,7		6.809E-01	1. 7.36	3822.6	4.0088-03	2,9945-07	1.853E+06	3.871E+02	2,393E-01
					WEDGE	CARDON	WEDGE GARDON GAGE DATA				
		,		31	TOOD		H(II)	0-1000	ST		STREX,2
		(±1	_	_	(BTU/FT2-SEC)		(BIU/FI2-SEC-R)	(BIU/FI2-SEC)			
		000			14.11		1.511E-02	1.667E+01	3.5395-03	y)	. 776E-02
		00		671.5	13,25		4085-02	1,5538.+01	3.29RE-03		5.582£-02
		00.		622.2	13.76	-	463E-02	1.6146+01	3,426E-03	•	5,981E-02
		00.		615,6	13.71	-	3946-02	1.538E+01	3.265E-03		5.8546-02
5 13,50		4.50		621,4	12,39	1,	,317E-02	1.452E+01	3.084E-03	u ,	.661E-02
		.10		614.9	11.42	-	.20HE-02	1.3326+01	2.829E-03	W 7	193E-02
•		• 75		625.7	12,48	-	.3326-02	1.4695+01	3,118E-03		5.724E-02
•		00.		617.0	13,75	-	.454E-02	1.604E+01	3.4055-03	_	6.251E-02
_	Ī	• 75		604,3	12,10	-	.262E-02	1.3926+01	2.956E-03	47	.426E-02
	•	1.10		637.8	12.63	-	.365E-02	1.506E+01	3.1985-03		5.8705-02
		1.50	553.7	605.2	11.52	7	2036-02	1.327E+01	2.818E-03		1.1735-02

c. Gardon Gage Data Sample 1. Continued

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AMVIN/CAL: "FIELD SEMVICES, INC.
AEDC DIVIE N
VON NAMPAN GAS DYNAMICS FACILITY
AMNULD AIM FURCE STATION, TENNESSEE
MASA/LMSC SMH TPS MATERIALS TEST
PAGE 1

7 O Z	SAMPLE	ن	•	ALPHI	4 (3 5					
•	CLEAN CAL	CAL-	1 2	"	∽	•					
*	PT	1.1	H	۵.	0	>	кно) I	13 13 14	111	ď
•	4	F. C. R.			PSIA	FT/SEC	LEM/FT3	LBF-SEC/FT	FT-1	BTU/LBM	BTU/LBM-DEGR
2.42	10.16	7.00.1		0.692E=01	1.23	4199.2	3.798E-03	3.492E-07	1.4205+06	4.664E+02	2.395E-01
1/0	×	>-	. E	Lugo		н(тт)	0-LOGO	THICK	ST	STREX,2	
	C	(14.)	(DEG R)	10/FT2	-SEC) (8107FT2-SE	TULL	2-SEC) (IN.			
	د د	0000	Ġ	15,4339		1.2168-02	17.0104	90.0	.1879E-0	•	
~	•	0.00	68	14,9436		1.180602	16,4755	•		.55976-0	
m	0.	0000	89.	.553		1.1466-02	16.0382	90.0	.0057E-0	.4781E-0	
· ◆ i	သ ဆ	\Rightarrow	49	13,9791		1.1038-02	15,4068	0.0	.8873E-0	30E-0	
so ·	٠ •	਼	91.	.187				90.0	.9346E-0	.4689E-0	
•	ာ ၀	0000	91.	14.1583		1.119E-02	•	0.06	2,92836-03	.5135E-0	
		٠	ν Ο.	13.4480			•		.7793E-0	.2842E-0	
3 0 (~ (0000	9	13.45VB		1.004E-02	æ		.7H52E	5.344HE-02	
ол <u>;</u>	٠,	•	68	13.0043		1.027E-02	٣.		.66748-0	.1805E-0	
01	÷,	•	٠ ور	13.0721			4.		.7025E	۲.	•
	<u>.</u>	•	or ex	12.8295			٠.		.6501E-0	5.1532E-02	•
12	4.	•	20.	. 12,6213		1.0138-02	14.1462		•6511E	٦.	
E		•	91.	12.6848			ა.		.62316-0	5.1439E-62	
7	'n,	•	92.	13,1554		1.0416-02	.534		.7238E-0	.3624E-0	
15	ċ	0.000	93.	13.2358		1.048E-02	14.634	0.062	.74265-0	5.4209E-02	
91	ċ	•	7	12.5226		9.697E-03	=======================================	0.062	2.5906E-03	.1403E-0	
17	٠,	•	95	12.9011		1.0216-02	7		.67158-0	5.32126-02	
7.8	r,	•	92.	12,5333		9.9104-03	13.8416		2.59408-03	5.18625-02	
19	Ļ	•	91.	12,7545		1.0006-02	14.0838		.6394E-0	5.29631-02	
20		00.	92.	12.4927		9.8H1E-03	13,7998		•	.26825-0	
21	Œ	20.	6.6	12.2661		9.6812-03	13,5208		•5339E-0	5.1210E-02	
22	ے ب	30.	٠. ۲.	12,3681		9.7746-03	13.6510	<i>Э</i>	.5583E-0	5.18436-02	
23	٠ ح	•	91.	12.2720	•	9.702E-03	13.5499		.53436-0	5.107bE-02	
24	?	3	<u>.</u>	12,0992		9.5hZE-03	13,3548		.5028E-0	5.1103E-02	
25	٠ <u>.</u>	•	92.	12.6361		•	13,2540	0.062	.4914E-0	5,1205E-02	
26	⊃ ~	э Э	90.	15.1069		9.5636-03	13,3558		.5030E-0	5.1771E-02	
27	3.000	00.0	5	11.8519		9.371E-03	13.0879		.452BE-0	5.1046E-02	
28	1.200	00.	ф. Э	13.6073		1.0746-02	14,9952		2.8102E-03	5.3531E-02	
58	2.200	٠ د	y.	13,3786			14.7476	6.06	2.7b38E-03	5.3135E-02	
30	3.400	30.	Š.	13.0761			14,4182	90.0	.7021E-0	.240hE-0	
31	00216	-5.6u0	• 06	13.0646		1.632E-02	14.4162	90.0	.7017E-0	5.2845E-02	
32	2.200	°.	95.	13.0743		.0346-0	14.414	90.0	. 7064t0	.3367E-0	
33	002.9	š	96	٥.		.0228-0	?	90.0	2.6754E-03	57E-0	
₩.	7.200	2.00	68	12.4683		9.8426-03	.746	93.0	.5762E-0	.15825-0	
35	8.200	2.00	3	12.2436		. 660E-0	•	90.0	. \$300E-0	5.1025E-02	
90	200	2.0	589.8	2.055		.516E-0	13.2912	0	.4909E-0	.0586L	
37	0.200	2.00	င္ပဲ	5.1		9.395E-03	•	90.0	603	298E-0	
3	1.700	.20	æ •	12.7978		1.0065-02	14.0455	0.063	.6322E-0	5.0375E-02	

d. Thin Skin Data

ARVIN/CALSPAH FIELD SERVICES, INC.
ALOC DIVISION
VON KARHAN GAS DYNAMICS FACILITY
ARNOLD AIR FORCE STATION, TENNESSEE
NASA/LMSC SRW TPS MATERIALS TEST
PAGE 2

Sample 2. Photographic Data

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	CP BTU/LBM+DEG+R 2.3935+01	1																														•							
	ITT BTU/LBM 3.871E+02										•																												•
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T14EEXPT SEC 162.48	MU LHF-SEC/FT2 2.9446=07			534.0	534.0	533.9	533.9	533.9	534.2	534.0	534.0	534.1	534.1	534.2	534.1	234.6	5.44.0	5.46.1	534.2	534.2	534,3	534.2	534.2	534.4	534,2	534.6	534.4	6346	534.6	534.6	534.6	534.9	534.7	534.7	534.8	534.8	34	34.8	÷.
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KA DEG 18.72	T DEG R 393,7		-																								6					-		~	-	-		⊶ '	~
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PROJECT V4 C-2K

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Sample 3. IR Data

